

1. Components



2. Place boot over cable jacket if required. Cut cable jacket approx. 1 1/4 inch.



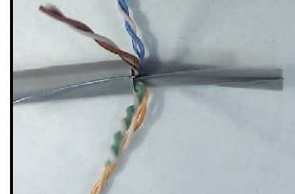
3. Remove jacket. Expose foil and mylar for removal.



4. Foil and mylar removed. Leave drain wire uncut.



5. Pull back pairs to expose pair divider for removal.



6. Remove pair divider. Organize pairs into proper order.



7. Straighten wires. Maintain twists in this area. Do not untwist into jacket.



8. Cut conductors straight.



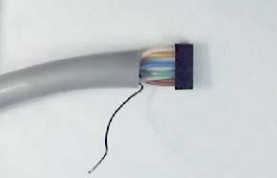
9. Slip load bar over conductors. Push load bar up against twists.



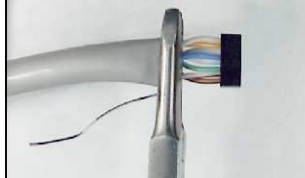
10. Cut conductors .140 to .160 inch from front of load bar to tips.



11. Slide load bar to conductor tips.



12. Flatten cable jacket slightly to aid assembly into plug housing.



13. Wrap drain wire around cable jacket.



14. Insert into plug housing. Push forward until conductors engage their openings.



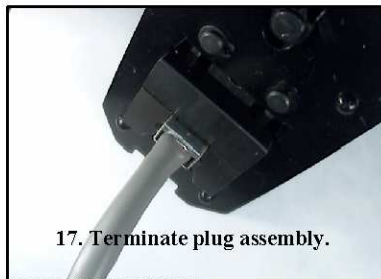
15. Bottom conductors fully into their openings.



16. Make sure the drain wire contacts the 3 grounding fingers.



17. Terminate plug assembly.



18. Slide boot over the plug if required.



Inspect finished termination.

