INCH-POUND

MIL-DTL-24643/59

9 September 2005

DETAIL SPECIFICATION SHEET

CABLE, ELECTRICAL, TYPE LSC5FS (INCLUDING VARIATIONS LSC5FSW, LSC5OS, AND LSC5OSW)

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and MIL-DTL-24643.

This cable can be manufactured in four variations: LSC5FS (Metallic Foil Shield, Non-Watertight), LSC5FSW (Metallic Foil Shield, Watertight), LSC5OS (Metallic Foil and Braid Shield, Non-Watertight), and LSC5OSW (Metallic Foil and Braid Shield, Watertight).

REQUIREMENTS:

Qualification Required.

Construction (Metallic Foil Shield, Watertight and Non-Watertight	Construction (Metallic	Foil Shield.	Watertight a	and Non-Watertight
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First - Copper conductor, solid, 24 AWG nominal.

Second - Polyolefin insulation. Wall thickness as necessary, in order for the completed cable to

meet the specified electrical requirements. Maximum insulation diameter shall not

exceed 0.046 inch.

Third - Two insulated conductors, twisted together such that they meet the electrical

requirements specified below. Wire identification codes shall be in compliance with

ANSI/TIA -568-B.2 as follows:

Pair 1 – white/blue and blue.

Pair 2 – white/orange and orange,

Pair 3 – white/green and green,

Pair 4 – white/brown and brown.

Four h - Four pairs cabled together with a lay as required to meet electrical requirements.

Fifth - For watertight variant, filler material shall meet the requirements of 3.3.5 and 3.3.5.3 of

MIL-DTL-24643.

AMSC N/A FSC 6145

Construction Variant for types LSC5FS and LSC5FSW

Sixth - An optional binder tape applied with overlap.

Seventh - 24 AWG nominal TC drain wire.

Eighth - Metallic foil/polyester tape. (Metallic foil side facing in and in contact with the drain

wire.)

Ninth - Cross-linked polyolefin jacket. Minimum thickness of 0.040 inch.

Construction Variant for types LSC5OS and LSC5OSW

Sixth - An optional binder tape applied with overlap.

Seventh - Metallic foil /polyester tape. (Metallic foil side facing out and in contact with the braid.)

Eighth - Braided shield of 36 AWG or 34 AWG tin-coated copper. Coverage as required to meet

shield performance requirements.

Ninth - Optional binder tape applied with overlap.

Tenth - Cross-linked polyolefin jacket. Minimum wall thickness of 0.040 inch.

TABLE I. Details.

Military Part No.	Туре	Number of Pairs	Overall Diameter (in.)	
M24643/59	Турс	Number of Fairs	Minimum	Maximum
-01UO	LSC5FS-4	4	0.240	0.360
-02UO	LSC5FSW-4	4	0.240	0.380
-03UO	LSC5OS-4	4	0.290	0.400
-04UO	LSC5OSW-4	4	0.300	0.420

EXAMINATION AND TESTS:

Basic Electricals:

DC resistance (ohms/100 m) 9.38 max.

DC resistance unbalance 5% max.

Jacket flaws No Failure

Conductor and shield continuity No Failure

Group A:

Visual and dimensional No Failure

Watertightness (types LSC5FSW and LSC5OSW only)

No Failure

Capacitance

Mutual capacitance of a pair (max. @1 kHz) 5.6 nf/100 m

Pair to ground capacitance unbalance (max. @1 kHz) 330 pf/100 m

Input impedance (1 MHz to 100 MHz) 100 ohms ±15%

TABLE II. Swept electrical parameters.

Frequency (MHz)	1.0	4.0	10	16	31.25	62.5	100
Return Loss dB/100 m (min.)	20.0	23.0	25.0	25.0	23.6	21.5	20.1
Insertion Loss dB/100 m (max.)	2.0	4.1	6.5	8.2	11.7	17.0	22.0
NEXT dB/100 m (min.)	65.3	56.3	50.3	47.2	42.9	38.4	35.3
ELFEXT dB/100 m (min.)	63.8	51.8	43.8	39.7	33.9	27.9	23.8
PS NEXT dB/100 m (min.)	62.3	53.3	47.3	44.2	39.9	35.4	32.3
PS ELFEXT dB/100 m (min.)	60.8	48.8	40.8	36.7	30.9	24.9	20.8
Propagation Delay ns/100 m(max.)	570	552	545	543	540	539	538
Delay Skew ns/100 m(max.)	45	45	45	45	45	45	45

Note: Values are for reference only. Actual values shall be determined utilizing the formulas in ANSI/TIA-568-B.2.

Group B:

Drip – 95 ±1 °C	Zero
Tear (pounds per inch thickness, min.) (ASTM D470)	35
Physicals (unaged)	
Insulation	
Tensile strength (lb/in ² , min.)	1300
Elongation (percent, min.)	160
Jacket	
Strength (lb/in ² , min.)	1300
Elongation (percent, min.)	160
Cross-linked proof test (percent, max.)	
Jacket	50

Group C: Physicals (aged air oven) Insulation (polyolefin) Tensile strength (percent of unaged, min.) – lb/in², min. 75% Elongation (percent of unaged, min.) 75% Jacket (136 °C for 168 hrs.) Tensile strength (percent retained, min.) – lb/in², min. 60% Elongation (percent retained, min.) 60% Shrinkage No Failure Cable filler removability No Failure Heat distortion (percent of unaged, max.) 30 No Failure Conformance to material, construction and coverage Surface transfer impedance (type LSC5OS and LSC5OSW only) Milliohms per meter, max. 700 EMP response, dB, min. 60 Permanence of printing (jacket) (cycles, min.) 125 Group D: No Failure Flame propagation (cable) Qualification Inspection: Qualification inspection shall include basic electrical, all groups A, B and C, plus the following: Aging and compatibility (cable) 95 ± 2 °C No Failure Abrasion resistance (jacket) No Failure Acid gas equivalent (percent, max.) Jacket 2 Fillers 8 Insulation 18 Halogen content (percent, max.) Jacket 0.2 Fillers 0.2 Immersion (jacket) Tensile strength (percent of unaged, min.) 50

50

Elongation (percent of unaged, min.)

Smoke index, max.	
Jacket	25
Fillers	45
Insulation	45
Toxicity index, max.	
Jacket	5
Fillers	5
Insulation	1.5
Durometer (jacket) - Type A (hardness, min.)	80
Weathering (jacket)	No Failure

Custodians: Preparing Activity: Army-MINavy – SH

Navy - SH (Project 6145-2358-000)

Review Activities:

Army – AR, AV, CR Navy – CG, EC DLA – IS

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at http://assist.daps.dla.mil.